# Handy Guide for Mechanics

# BLACKHAWK WRENCHES

**For Every Mechanical Need** 

SOCKET and OPEN END



BLACKHAWK MANUFACTURING CO.
"Wrench Headquarters of America"
MILWAUKEE • • • WISCONSIN

PRTD. IN U.S.A.

CATALOG MG. 100

# A Message to the Mechanic

THIS little handy guide for the mechanic is published by a firm that has been specializing in fine tools for a generation. There is little tribute therein paid to fancy names or confusing terms.

Plain language predominates
—Easy tables are for your reference — complete descriptions
supplant superfluous phrases.

These products are sold and backed by established dealers located in your own community. They are your friends. Buy from them then, with complete confidence at all times.

These dealers usually will grant you credit — eliminating the disadvantage of payment in advance to tool peddlers for inferior articles at prices which might be higher than you should pay.

Blackhawk fine tools are made for many years of service and with reasonable care will prove an excellent investment.

Use Blackhawk socket wrenches and Blackhawk-Armstrong Open End wrenches and you will constantly improve your producing ability.

### Mechanics Guide—Blackhawk Wrenches

The Meaning of the Hex:

Like Sterling on silverware and Steinway on pianos, the words Blackhawk on wrenches, means the last word in materials and workmanship. The symbol Hex (trade mark of Blackhawk) is a protection to mechanics everywhere and teaches that—

# When You See a "HEX" Think of BLACKHAWK

The Meaning of the Colors:

For years Blackhawk Socket Wrenches have been advertised and displayed in striking combinations of yellow, red and black. You will find that the new "Chief" Sets with Chromium finish are being glorified in royal purple and black—and our latest product, Blackhawk-Armstrong Open End Wrenches appear in print in pleasing effects of deep blue, green and black. You can locate by color distinction the type of wrench you desire.

A Guarantee without any Strings:

Blackhawk wrenches are made for the mechanics of the world to use for setting and loosening nuts, cap screws, and any turnable device with a hex or square head. If any owner feels that our product has in any way failed to give this service, or has worn out before its time, replacement will cheerfully be made by Blackhawk thru any of our authorized dealers or distributors.

Where to Buy and How to Buy:

Blackhawk products are displayed in cabinets and on boards by leading dealers and wholesalers in most every buying center. Mechanics can buy from these convenient service stocks with confidence that Blackhawk will stand back of any representation made by any of our thousands of distributors.

#### Prices Quoted Herein are Net to Mechanics:

In arriving at mechanics' prices, discounts varying from 30 to 40% have been deducted from consumer list—so prices are net and not subject to further discount.

#### No. 32CD Set

Here's the most popular set of wrenches in America — this Master Mechanics set No. 32-CD. It will enable you to use your skill to fullest advantage — save time, bruised knuckles and cussing.

Packed in heavy gauge steel case with beautiful two-tone crackle finish of maroon and black.

#### Contents of Set

One each of following: Handles Nos. 911X, 610, 500, T10, T60, T4, 3310, and 110X. Attachments Nos. T1, T2, and T11. Double Hexagon Sockets Nos. D14, D16, D18, D19, D20, D21, D22, D24, D25, D26, D28, D30, D31, D32, and D34. Square Sockets Nos. 012, 014, 016, 018, and 020. Spark Plug Socket No. 136.

No. 32CD Set .....\$18.20

No. 32C Set (with Hexagon instead of Double Hexagon Sockets.....\$17.45

#### No. 22CD Set

A dandy set for the mechanic who is not quite ready for the complete set No. 32CD. Comes in the No. C Case so that purchaser can add tools at convenience until set is complete. Contains 22 tools packed in beautiful two-tone crackle finished case.

#### Contents of Set

One each of following handles: Nos. 911X, 610, 500, T4, 3310, T5, T10, and T60. Attachments: Nos. T2, and T11. Spark Plug Socket: No. 136.

Double Hexagon Sockets: Nos. D14, D16, D18, D19, D20, D21, D22, D24, D25, D26, and D28.

No. 22CD Set .....\$14.60

No. 22C Set—Same but with Hexagon instead of Double Hexagon Sockets ......\$14.05

#### No. 43DD Set

The Set for every job—car, truck, tractor, threshers and farm machinery. This set combines the tools of the famous 32CD Set, with the heavy duty handles and sockets in the 35B Set described on Page 18. Contents pictured at left. Neatly arranged in the sturdy No. D Case with the two-toned red and black crackle finish.

No. 43DD Set .....\$28.90

No. 43D Set—Combines tools of 32C and 35B ......\$28.15





#### Heavy Duty Set

Just the set needed by mechanic who repairs trucks, tractors, and farm ma-A favorite in Industrial Plants. chinery. chinery. A favorite in Industrial Plants. Those big frozen nuts give up the fight when you apply one of these husky sockets and powerful handles. Sockets of special steel, properly heat treated to stand up under constant use. Handles have 34" square shank—sockets 34" opening for handles.

#### Drain Plug Sets No's, 23G and 15G

Here's a complete set of tools for Drain Pit Service. All the sockets, handles, and attachments necessary for re-moving plugs to drain crank case, drain and refill plugs in transmission and differential housing.

differential housing.

NO. 23G SET CONTAINS 1 EACH:
No. T4 sliding T, No. T6 extension bar.
No. T1 attachment for drain plugs with slot.

Hexagon Sockets, Nos. 16, 24, 30, 32,

34, and 36. Square Sockets, Nos.

014, 016, 018, 020,

Square Sockets, Nos. 014, 016, 018, 020, 022, 024, and 028.
Square Plugs, Nos. 710, 712, 714, 716, 718, 720, and 724.
The No. 15G Set is packed in same box as No. 23G but contains only 15 tools. Provides a low priced set that will handle drain service on the majority

of popular cars.

NO. 15G SET CONTAINS 1 EACH:
No. T4 Sliding T, No. T6 extension bar.
Hexagon Sockets, Nos. 16, 24, 30 and 36. Square Sockets, Nos. 014, 016, 018, 020,

and 024.

#### No. 13H Set

This little set of wee handles and tiny double hexagon sockets ideal for use on work in close quarters such as: Auon work in close quarters such as: Au-tomotive universal joints, oil pump screws, terminals, water pumps and fan assembly located in front of motor, carburetor joints, cap screws, genera-tor bolts, pole pieces and brushes, uni-versal generator and water pump coup-lings, distributors and numerous other 

#### No. 9L Set

For those who have use for only a smaller assortment we recommend the No. 9L Set. This set consists of one each of tiny sockets shown at right: one No. T4S sliding bar handle, and two No. T6S, 6" extensions bars. Handle combined with bars provides either T or L type with 6", or 12" length if both extensions are used.

No. 9L Set—Complete in L Case (black finish)

\$3.15 (These Prices Net to Mechanics)





Socket Wrenches MILWAUKEE

#### Blackhawk Q. D. Sockets



DOUBLE HEX. SOCKET SET

No. 14Z Nos. D14 to D32  $-\frac{7}{16}$ " to 1". Set in fibre box...........\$4.85

No. 412-For Chevrolet and Marmon 

SPARK PLUG SOCKETS

No. 128-For ½" hex. spark plugs...\$.50

No. 130-For ½" spark plugs...\$.50

No. 132-For Metric spark plugs
(Hudson-Essex) ...\$.55

No. 136-For 1½" hex. spark plugs, 55

No. 440X A heavy duty socket Fords. 1½" Hex. opening and 2½" deep to take the projection of the shaft as well as the nut. .....\$ .75 Price, each .

UNIVERSAL JOINT SOCKETS
90° angle.
Hex. Socket Hex. Socket

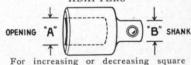
Price No. T16 T18 Size

1/2"
9"
16"
5/8"
111" No. T24 Size 3/4" 18" 7/8" Price \$1.15 \$1.35 T26 1.15 T20 T28 1.50 T22

UNIVERSAL JOINT No. T2 90° angle. Price, each

.....\$1.25 SQUARE PLUGS 718 720 724

No. 710 712 714 716 Size 16 3/8 176 1/2 Price, each 16 5/8 \$ .30 ADAPTERS



increasing or decreasing sizes to square socket openings.

For instance stands sizes Square Square Shank "B" Used Square Shank "B" 3/4" 7/8" 5/8" 1/2" 3/4" Opening "A" 5/8" 1/2" 3/4" 3/4" 3/4" 7/6" Handles Price No. \$ .60 Increase T9X T9XX Increase Increase 1.00 T7 T9 T90 .60 Decrease Decrease Decrease 1.00

Table of Standard Q. D. Square Sockets 1/2" Sq. Handle Openings

Socket No.	Socket Size	U.S.S. Nuts and Bolts	U.S.S. Cap Screws	Square Head Set Screws	Coach	Net Price
012 014	3/8		1/4	3/8	1/4	.25
014	3/8 3/16 1/2 9/16		1/4 5/16 3/8 7/16	3/8 7/16 1/2 9/16	*********	.2: .3: .3: .3: .3: .4: .4:
016 018	1/2	1/4	3/8	1/2	3/8	.30
018	716	%16	716	716	2/8	.31
020	5/8	716	1/2	5/8		.3
022	11/16	3/8	1/2 9/16 5/8			.3
024	3/4		5/8	3/4	1/2	.4
025	2532	7/16				.4
026	13/16					.4
028	7/8	1/2	3/4	7/8	5/8	.5
030	15/16	9/		1	78	.50
034	11/16	716				.6
040	11/4	%16 5/8 3/4	1	11/4		.6





#### Blackhawk Quick Detachable Sockets

Built to stand the gaff. Proper taper, depth, and thickness of wall in each socket to take the fight out of the toughest nut.

Table of Standard Q. D. Hexagon and Double Hexagon Sockets 1/2" Sq. Handle Openings

Double Hex. No.	Hexagon Socket No.	Socket Size	U.S.S. Nuts and Bolts	Hex. Head Cap Screws U.S. Std.	S.A.E. Std. Nuts and Cap Screws	Mfg. Std. Bolt Hds.	Coach Screws	Net Price Hexagon	Net Price Double Hex.
D14	14	7/16	-	1/4	1/4	1/4		.25	.30
D16	16	1/2	1/4	5/16	5/16			.25	.30
D18	18	916		3/8	3/8		3/8	.25	.30
D19	19	19/32	5/16					.25	.30
D20	20	5/8		7/16	316	3/8		.25	.30
D21	21	21/32		30.5				.35	.35
D22	22	11/16	3/8			77.		.35	.35
D24	24	3/4		1/2	1/2		1/2	.35	.35
D25	25	25/32	316					.35	.45
D26	26	13/16		916		1/2		.35	.45
D28	28	7/8	1/2	5/8	916			.35	.45
D30	30	15/16			5/8		5/8	.45	.50
D31	31	31/32	9/16		5.0			.45	.50
D32	32	1		3/4	11/16	5/8		.45	.50
D34	34	11/16	5/8		3/4			.50	.55
D36	36	11/8		7/8			3/4	.50	.65
D40	40	11/4	3/4	1	3/8		00	.50	.65

Table of Standard Q. D. Deep Hexagon Sockets 1/2" Sq. Handle Openings

Socket No.	Socket Size	U.S.S. Nuts and Bolts	Hex. Head Cap Screws U.S. Std.	S.A.E. Std. Nuts and Cap Screws	Mfg. Std. Bolt Hds.	Coach	Net Price
216	1/2	1/4	- 5ís	§16			.35
218	%16		3/8	3/8		3/8	.35
220	5/8		7/16	3/16	3/8		.35
222	11/16	3/8	Tiles.		-38		.35
224	3/4		1/2	1/2		1/2	.50
228	7/8	1/2	5/8	%16			.50
230	15/16			5/8		5/8	.55
232	1		3/4	11/16	5/8		.55

Table of Heavy Duty Q. D. Hexagon

	Sock	ets /	a Sq.	riandie	Ope	nings	100
28x	7/8	1/2	5/8	%16		1	.50
30x	15/16			5/8		5/8	.50
31x	31/32	%6					.50
32x	1	- 0	3/4	11/16	5/8		.50
34x	11/16	5/8	in Tid	3/4		871	.55
36x	11/8		7/8	- 40		3/4	.60
38x	1%6		10		3/4		.60
40x	11/4	3/4	1	7/8	18.20		.60
42x	1%6			1.38		7/8	.65
44x	13/8		11/8	- 23	7/8		.65
46x	13/16	7/8	Name (	1			.85
48x	11/2		11/4		Gn.	1	.85
50x	1%6				1		.85
52x	15/8	1		11/8			.85

Table of Tiny Q. D. Double Hexagon Sockets 3/8" Sq. Handle Openings

810	1,916	No. 6					.30
812	3/8	No.10					.30
814	316		3/4	1/4	1/4		.30
816	1/2	3/4	%16	%i6			.30
818	%16		3/8	3/8		3/8	.30
820	5/8		7/16	3/16	3/8		.30

(These Prices Net to Mechanics)



810 Series



D14 Series





14 Series

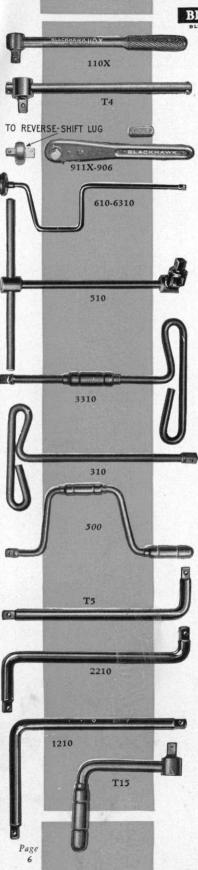






Heavy Duty Hex





#### Quick Detachable Handles

#### Offset Handle

No. 110X %" dia. 10 % long. Price, each ...........\$ .65

#### Sliding Tee

### Long Speeder

#### Standard Speeder

#### Universal T and L

No. 510 90 degree Universal. % 76 dia. 20 overall. Sliding bar head provides either T or L. Price, each .......\$1.65

#### Tee Handles

#### Brace Handle

#### Double-end Offsets

These three Double-End Offsets built on principle of making both ends useful. No. T5  $\frac{41}{2}$  dia. 3"x10" long. .55

#### Double-end Z Offset

No. 2210  $\frac{21}{17/2}$  dia. 10" long, offset 17/2" and 3".

#### Double-end L Offset

No. 1210 32 dia. 7"x10" long. Price, each .....\$ .60

#### Ratchet Wrenches

No. T13 Extra ratchet lug. \$ .25

No. 906 6" ratchet, similar to 911X. Price, each .....\$2.00

#### Crank Speeder

No. T15 Price, each \$.



#### **Ouick Detachable** Handles

#### Extension Bars

Fit all standard ½" shank handles shown on preceding page. Properly heat treated to stand the gaff. ¾" dia. Shank. No. T 6 Length 6" Price \$.50 No. T 8 Length 8" Price .55 No. T10 Length 10" No. T 6 No. T 8 No. T10 Length 10" Price No. T8X - 3/4" sq. shank, 3/4" dia. 81/2" long No. T17X - 3/4" sq. shank, 3/4" dia.

#### Sliding T Handles

Friction head retains bar at desired position. When used with extension bar provides T or L. (No. T4 Standard Sliding T shown on (No. T4 page 9.)

o. T4X - 3/4" shank, \frac{13}{16}" dia. \$1.15

#### Stud Setter and Extractor

Used with any standard 1/2" handle to set or remove studs from 1/4" to 5/8" diameter.

No. 651 ..

#### Tie Rod Wrench

For standard 1/2" handles. No. T1-For ordinary car work....\$ .40 No. T1X-For heavy duty work....\$ .55

Ratchet Attachment Used with any Q. D. Handle with  $\frac{1}{2}$ " square lug. Provides a ratchet wrench on work that is inaccessible to standard type ratchets.

No. T3 .....\$1.65

#### Valve Grinder Attachment

Fits any standard speeder handle. Points will fit all valves. No. T11 ..... .\$ .40 Set 4 extra points ..... ...\$ .15

#### Ratchet Wrenches

No. 916—Heavy Duty with 3/4" square lug .\$5.65 No. T13X-Lug for No. 916 Ratchet \$ .55

#### Tiny Handles

Tiny Handles shown on page 3 have 3/4" square shank. Just the tools for Ignition Service work. Packed as 13H Set and 9L Sets.

en preer	P. 15	******************	.O. P
No. 801- any Tiny	For use y handle .	with No. 80	7 or \$ .35
		Length	
T 6S T 10S	7 " 7 "	5" 10"	\$ .60 \$ .65
No. 807- ed grip	- 18" dia. 4	long. Han	dv knurl-
No. T45	-3/8" dia	. 7" long.	For use
No. 110	S-78" di	a. 73/4" lor	ng. Solid

(These Prices Net to Mechanics)

EXTENSION BARS



#### Metal Carrying Cases

Look! good looking, strong carrying cases. Heavy one-piece top and bottom—snap shut like a watch case—swivel metal handles—no rough patched corners—18 gauge steel used. Beautiful lasting finish—two-tone black and maroon lacquer. Inside of case copperized.

No. A — 16" long, 634" wide, 2½" high—used in No. 18AD and 18A sets—Mechanic's net price ... \$2.65

No. B—19½" long, 5½" wide, 2½" high for 35B and 36B sets—Mechanic's net price ... \$2.65

No. C — 19½ long, 83½" wide, 2½" high for 22CD, 32CD, 22C, 32C, 30CD and 16CD sets—Mechanic's net price ... \$3.00

No. D — 23½" long, 11" wide, 2½" high for 43DD and 43D sets—Mechanic's net price ... \$5.65

No. G — 11½" long, 6½" wide, 2¾" high for No. 23G drain pit set—Mechanic's net price \$2.35

#### Mechanic's Case No. F

Handy Mechanic's case. Will hold tools in any Blackhawk set and in addition — hammers, punches, pliers, etc., as well as supply of nuts and cotter pins. Has removable steel tray. Yale lock and steel carrying handle.

Size 6½" x 6¾" x 20½"— Mechanic's net price ......\$6.00

#### Gable Case No. J

Designed for master mechanics. Lasting qualities built in with features of roominess, strength and convenience. Lower section has ample space for complete Blackhawk Q. D. handles and sockets. Removable tray for special tools such as pliers — screw driver, hammer, etc.

18 gauge steel—has Yale lock and special carrying handle. Size 21" long, 10" high, 8" wide —Mechanic's net price.....\$8.65



# And Now-Open End Wrenches

BLACKHAWK now places on the market a complete line of open end wrenches, made of Chrome Vanadium steel, Chromium plated, to be known as Blackhawk-Armstrong Wrenches.

Mechanics who have long recognized Blackhawk's leadership in socket wrench manufacture welcome this new and superior line of open end wrenches.

# Chrome Vanadium — Chromium Plated

These tools are of Chrome Vanadium steel and plated with Chromium over nickel and copper. The resulting beautiful finish is matched by the extreme toughness of the steel underneath. Naturally these tools may be made much thinner and lighter than carbon steel wrenches of approximately equal strength. The Chromium finish not only retains its luster, but is more resistant to rust and extremely hard so that tools remain new looking after long service.

# Length, Thinness, Strength

Note extra leverage. Blackhawk-Armstrong Open Ends are made extra long and light with smaller and thinner heads. That means added leverage and easier operation in close quarters. Mechanics will find these tools provide comfortable grips, added safety, a 100% satisfactory tool that will answer the open end wrench problem.

#### Our Guarantee

Blackhawk-Armstrong Open End wrenches are guaranteed not to break or spread. Any wrench that does not meet this claim will be replaced without charge.



# The Engineers Type

Number	For U.S. Std. Nuts; Size Bolts Inches	For Hex Head Cap Screws; Dia. Screws Inches	For S.A.E. Std. Nuts and Cap Screws; Dia. Screws Inches	Openings Milled Inches	Extreme Length Inches	Thickness Heads Inches	Mechanics Net Price
1721 1021 1722 1723 1723 1723 1723A 1725A 1725B 1026 1725 1726 1026 1026 1026 1027 1027 1027 1027 1027 1028 1028 1731 1031 1731 1031 1731 1033 1733 1033 1733 1033 1733 1033 1733 1033 1734 1035 1736 1036 1736 1737	18 & 16 14 16 & 14 14 14 & 16 & 14 14 14 & 16 & 14 14 14 & 16 & 16	14 & 16 14 & 36 16 & 36 16 & 16 16 & 16 36 & 16 36 & 12 16 & 12 16 & 16 16 & 56 16 & 56 16 & 56	% & % & % & % & % & % & % & % & % & % &	\$\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	5½ 5½ 5½ 6 6 6 6 6½ 6½ 6½ 7 7 7 7 7 7 7 8 8 8 8 8 8 9 9 9 9 9 9 9	136444 13644	\$0.45\$ .454 .454 .455 .555 .655 .655 .655 .655



#### No. 26 Set

Slip one of these silver-blue babies in your hand. You'll enthuse at the over-reach in length, the thinness and beauty of design of a really fine tool.

Set contains one each: Nos. 1723, 1025, 1027C, 1028S, 1731A and 1033C. Mechanics net price in box, \$5.30 In leatherette

roll ......\$6.00

BLACKHAWK MFG. CO., MILWAUKEE, U.S.A.

# The Obstruction or Right Angle Type

For getting into difficult places. Narrow pointed jaws—projecting from same side of handle. Strong—comfortable to use, openings at 85° angle.

Number	For U.S. Std. Nuts Size Bolts	For Hex Head Cap Screws; Diameter Screws	For S.A.E. Std. Nuts and Cap Screws; Dia. Screws	Openings Milled	Extreme Length, Approx.	Thickness Heads	Mechanics Net Price
2721 2021 2722 2723 2022 2023 2723A 2024	1/8 & 1/6 1/8 & 1/6 1/8 & 1/4 1/6 & 1/4 1/6 & 1/4	1/8 & 1/4 1/8 & 1/4 1/8 & 1/4 1/8 & 1/6 1/8 & 1/6 1/6 & 1/6		% & 3/8 % & 13/2 % & % 6 3/8 & % 6 % 6 & 1/2 13/2 & 1/2 3/8 & 1/2	434 434 434 434 434 434 434	1364 1364 1364 1364 1364 1364	\$.45 .45 .45 .55 .55
2725 2725A 2725B 2025 2726 2026 2727	716 & 716 1/4 1/4 & 5/16 1/4 & 3/8 5/16 & 3/8	14 & 916 14 & 3/8 916 & 3/8 916 & 7/6 916 & 7/6 916 3/8 & 7/6	14 & 16 14 & 38 16 & 38 16 & 38 16 & 16 16 & 16 18 & 16	10 16 16 16 16 16 16 16 16 16 16 16 16 16	4% 53% 53% 53% 63% 63% 63% 73% 73% 73% 93% 93% 93%	1564 1564 1564 1564 1564 1764 1764	.65 .65 .65 .80 .80
2027 2027C 2728 2028 2028S 2729	% % % % % % % % % % % % % % % % % % %	3/8 3/8 & 1/2 7/16 7/16 & 1/2	3/8 3/8 & 1/2 3/6 3/6 & 1/2	1952 & 1916 916 & 1916 916 & 34 1952 & 2952 5/8 & 2552 5/8 & 34	6½ 6½ 7¾ 7¾ 7¾ 7¾ 7¾	1764 1764 952 952 952 952 952 952	.80 .80 .95 .95 .95
2029 2030 2731 2731A 2031 2731B	3/8 & 1/6 3/8 & 1/2 1/2 1/6 & 1/2 1/6 & 1/6	5/8 3/2 & 9/6 3/2 & 5/8 9/6 & 5/8	916 1/2 & 916 916 916	11/16 & 25/12 11/16 & 7/8 3/4 & 11/16 3/4 & 7/8 25/12 & 7/8 11/16 & 7/8	734 734 914 914 914 914	732 1364 1364 2364 2364	.95 .95 1.25 1.25 1.25
2032 2033A 2033	%6 & %6 1/2 1/2 & %6	5/8 5/8	%6 & 5/8 %6	25/32 & 31/32 7/8 & 15/16 7/8 & 31/32	91/4 91/4 91/4	23/64 23/64 13/64	1.25 1.25 1.25

#### No. 2005 Set

This set provides the most necessary wrenches, to make rapid and efficient work possible in close quarters. Contents one each: Nos. 2723, 2025, 2027C, 2028S, and 2731A.

Mechanics net price in box, \$3.70

In leatherette roll ......\$4.35



# The Electrical Type

THESE tiny tools meet with the complete approval of Ignition and Radio Experts. All who do Ignition work or the fussy jobs on electrical systems want a trim set that offers just the little wrench for each nut. The No. 18 set has it. The two-tone, gray-green leatherette case contains ten accurately finished wrenches, listed and illustrated below:

#### Mechanics Net Prices on Individual Ignition Wrenches

No.	Price	No.	Price
E2		E7	\$.45
E3		E8	.45
E4		E9	.45
E5		E10	.45
E6		E11	.65

Complete, this set weighs but 10 ounces. In the tool roll it fits the pocket like a wallet and it's there when you want it.

#### Mechanic's net price of No. 18 set:

In box		\$3.80
In least	herette roll	\$4.20



# BLACKHAWK "Chief" Socket Wrenches



Double Hexagon Sockets-a great convenience, especially on work in close quarters. These sockets take hold at any position of the handle. Greatly speed up work.

Chrome Vanadium Steel-This feature speaks for itself. The toughness of this alloy steel is too well known to need description here.

A Chromium Plating-a brilliant, rust resisting finish, amazingly long-lived, and easy to keep bright and clean. Used for the first time on socket wrenches.

Special Metal Case-heavy gauge steel with rich red-and-black crackle finish. Inside of case has bronze metal finish. A beautiful case for beautiful tools.

#### The Chief Tools

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ACH handle and socket listed here is of Chrome Vanadium and finished in the popular "blue silver" Chromium. Sockets are double hexagon and with the handles have the important "Lock-on" feature.

Blackhawk black enameled line of sockets and handles will interchange with these but cannot en-

joy the Lock-on feature.

Take a slant at the individual items in these sets. First there's the 9506, a brace handle with wide sweep. Two speed grips knurled to the Queen's taste—length 155%, weight 1 lb. 8 oz. Price \$1.65.

Now comes 9611, the speeder handle. It has the

new Blackhawk knob, practically indestructible, Overall length 19", weight 2 lbs. Price \$1.50.

Here's the 9811, the finest, strongest, best looking ratchet wrench in the world. Thin tapered on the working end. Six different steels in this tool. Partly

Swedish. Length 10", weight 1 lb. 5 oz. Price \$2.50.

Fourth is number 9201 a whale of an offset for husky work. Solid, deep knurled grip. Length 10 1%, weight 1 lb. 2 oz. Price \$1.15.

The most necessary tool of all is number 9204, Length 101/4", weight 1 lb. Price \$.90.

Oh, yes! Mechanics must have extension bars. These have revolving steel grips. The 9210 is 10" long. Weight 1 lb. Price \$1.15.

No. 9206 is 6" long, weight 14 oz. Price \$1.00.

No. 9001 sounds like a phone number but it's a key or unlocking pin for releasing the lock-on trip ball. If lost, mechanic can use a nail, rivet, or cen-ter punch equally as well. Price \$.05.

The 8836 is the spark plug socket for Fords and those cars that use a 11%" size plug, weight 10 oz. Price \$.85

A 90° angle features the new 8502 universal joint. Will reach all those hidden and inaccessible nuts. Weight 6 oz. Price \$1.65.

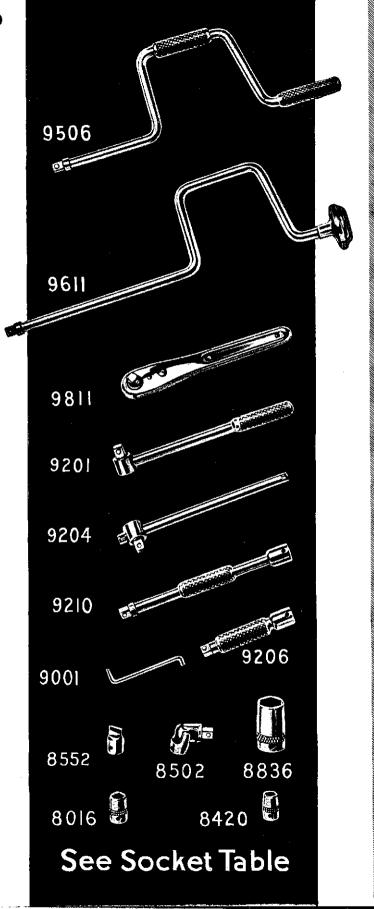
No. 8552 Drag link and tie rod socket is a mighty essential tool for every mechanic. Weight 2 oz.

Price \$.55.

The square socket 8016 and double hex. 8420 represent the sockets. See tables below. They'll take the fight out of the toughest nuts. Have long nose and slim taper for close work.

TAI	BLE OF D	OUBLE H	EXAGON	SOCKET	s
Standard Double Hex. Sockets	Socket Opening	U.S.S. Nuts and Bolts	S.A.E. Nuts and Cap Screws	U.S.S. Cap Screws	Price
8414 8416 8418 8419 8420	%6" %2" %16" 1852" 5'A" 2162"	14" %16"	14" %6" 38"	74" Nis" 3/8"	\$0.45 .45 .45 .45 .45
8421 8422 8424 8425 8426	11/16" 34" 25/22" 13/16"	3/8" %16"	1/2"	3/2" %s''	.45 .45 .50 .50
8428 8430 8431 8432	7.8" 146" 1352" 1"	1/2" Nie"	%6" 3\&" 1\16"	5/8" 3/4"	.50 .55 .55

	TABLE	OF SQUA	RE SOC	KETS	
Std. Sq. Sockets	Socket Opening	U.S.S. Nuts and Bolts	U.S.S. Screws	Cap Sq. Head Set Screw	Price
8012 8014 8016	3.8" "Is" 1/2"		14" %i6" 3/8"	3/8" 3/16" 1/2" 1/4"	\$0.45 .45 .45
8018 8020	%ie'' 5/8''		∛ιε'' 1∕2''	916'' 5/8''	.45 .45



# BLACKHAWK "Chief" Socket Wrenches



#### 30CD Set

The Chief of the Chiefs-Makes any workman a better workman. A wonderful competent set of tools. Handles that fit the hand-Sockets that fit the handles - Complete tools that fit the job. Here's the setup:

#### CONTENTS OF 30CD SET

- No. 9611 Speeder handle. No. 9506 Brace handle. No. 9811 10" Ratchet handle.

- No. 9811 10" Ratchet handle. No. 9201 Offset handle. No. 9204 Sliding T and offset. No. 9210 10" Extension bar. No. 9206 6" Extension bar. No. 8502 Universal joint.
- 1 No. 8552 Drag link and tie rod socket.
- No. 8836 1½" Spark plug socket.
  No. 9001 Release tool.
  Double hexagon sockets from ½6"
- to 1" inclusive. 5 Square sockets from 3/8" to 5/8" inclusive.

No. 30CD (Complete in metal case). Mechanics

net price ....



#### 16CD Set

All metal cases used on Chief Sets are described on page 8. Mottled maroon and black finish inside in copper.

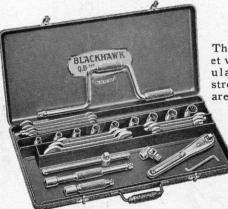
This set is a miniature of the 30CD with fewer handles and sockets but with same size carrying case.

#### CONTENTS OF 16CD SET

- 1 No. 9506 Brace handle. 1 No. 9811 Ratchet handle. 1 No. 9204 Combination T and
- 1 No. 9210 10" Extension bar.

- 1 No. 9206 6" Extension bar. 1 No. 8502 Universal joint. 1 No. 9001 Release tool. 9 Double Hexagon sockets from  $\frac{7}{16}$ " to  $\frac{7}{6}$ " inclusive.

No. 16CD (Complete in metal case). Mechanics net price



#### 26KD Set

The most necessary socket wrenches and most popular Blackhawk-Armstrong open end wrenches are in this set. 16 sockets

and handles, same as in 16CD Set, six engineers and 4 tappet open ends. (See table bottom page 17). Case large enough to allow additional sockets, handles, and open ends.

No. 26KD (Complete in metal case). Mechanics net price ..

.....\$25.15

# BLACKHAWK-ARMSTRONG WRENGHES



# The Miniature Type

LITTLE gems these smallest of drop forged wrenches are the tools for the fussy little tasks. Those tough baby nuts must give up the fight when you clamp down with a Miniature Blackhawk-Armstrong wrench.

The No. 20 Set contains one each of the wrenches shown in this table:

No.	Milled Openings	Thick ness Lgth, Hd	
H-10	3 & 7 16 & 32	21/2"	\$.45
H-12	1/4 & 9/32	3″ 3	.45
H-14	5 & 11 16 & 12	33/4" 1	5 .50
H-16	3/8 & 7	41/8" 3	50 .50
H-18	$\frac{13}{32}$ & $\frac{15}{32}$	41/8" 3	50 .50
Mech	anics net	price of	No. 20



These open ends in the 26KD (See P. 16). Out of the many popular



open end wrenches these six engineers and four tappets were chosen as most necessary and are included in the "Chief" set. You be the judge.

Tables are given below with further Engineers



information on page 10 and the complete tappet story on page 18.

Tappet Wrenches			Fugineers Wrenches		
No.	Straight Opening	Angle Opening	No.	Openings Milled,Inches	
402-B 402-C 404-B 404-C	1/2"' 916"' 5/8"' 11/16"'	916" 1/2" 11/16" 5/8"	1723 1025 1027-C 1028-S 1731-A 1033-C	3/8" & 7/6" 7/6" & 7/2" 9/6" & 11/6" 5/8" & 27/5" 3/4" & 7/6" 11/16" & 1"	



# Tappet Type 22½° Angle

Extreme leverage because of length which also allows tappet adjustment while motor is hot, are the two real features of these wrenches. Made in two styles—with same size opening on each end — opposite ends with different openings.

No.	Milled Openings	S.A.E. Std. Nuts Bolt Size	U.S.S. Nuts Bolt Size	Extreme Length	Thickness of Head	Mechanics Net Price
401 401 A 402 402 A	3/8 7/16 1/2 17/52	1/4 \$16	1/4	8 8 8½ 8½ 8½	5/32 5/32 5/32 5/32	\$1.20 1.20 1.20 1.20
403 403 A 404 405	916 1932 5 8 1116	3/8 %6	5/16 3/8	8½ 8½ 8½ 8½	932 932 916	1.20 1.20 1.35 1.35
406 406A 407	3/4 25/32 13/16	1/2	7/16	8½ 9 9	%16 7/32 7/32 7/32 7/32	1.50 1.50 1.50
407A 408 408A 409	7/8 15/16 31/32 1	%6 5/8	1/2 9/16	9 9 9	7/32 7/32 7/32 7/32 7/32	1.50 1.70 1.70 1.70
	S L	S L	S L			
402B 402C 404B 404C 406B 406C	1/2 & 9/6 9/6 & 1/2 5/8 & 11/6 11/6 & 5/8 3/4 & 7/8 7/8 & 3/4	%6 & 3/8 3/8 & %6 %6 %6 1/2 & %6 %6 & 1/2	1/4 1/4 3/8 3/8 1/2	8½ 8½ 8½ 8½ 8½ 9	932 932 916 916 916 716	\$1.20 1.20 1.35 1.35 1.50 1.50



# No. 412 Tappet Set

(See page 19 for No. 400 Set)

Same size opening on ends—One straight other 22½° angle. Will adjust 75% of all tappets.

Contents — Two each: 402, 403, 404, and 405.

Mechanics net price of 412 set in box .......\$9.10 In leatherette roll .....\$9.80

# The "S" Type

221/2° Angle Double Head

Blackhawk—Armstrong "S" Wrenches are long and light as compared to these capacities. Jaws are narrow and can get at the nut that is placed in close quarters. Finish in Chromium with heads buffed bright.

Number	For U.S. Std. Nuts; Size Bolts	For Hex Head Cap Screws; Dia. Screws	For S.A.E. Std. Nuts and Cap Screws; Size Bolts	Openings Milled	Extreme Length, Approx.	Weight Each, Lbs.	Thickness Heads	Mechanics Net Price
1075B 1075A 1075 1077S 1077S 1077B 1077B 1079S 1079S 1079C 1081B 1081B 1081B 1083B 1083A 1083 1083C 1085C 1085B	% % % % % % % % % % % % % % % % % % %	## & 1/4 & 1/6 & 1	14 % % 6 % 6 % 6 % 6 % 6 % 6 % 6 % 6 % 6	\$\\ \times \tin \times \times \times \times \times \times \times \times \times	6¼ 6¼ 6¼ 7¼ 7¼ 7¼ 8¼ 8¼ 8¼ 8¼ 8¼ 1038 1038 12 12	16 16 16 16 17 17 17 17 17 17 17 17 17 17 17 17 17	1444 932 932 932 932 932 932 932 932 932 932	\$0.70 .70 .95 .95 1.15 1.15 1.15 1.35 1.35 1.35 1.80 1.80 2.50 2.50

# No. 400 Tappet Set

(See page 18 for tables.)

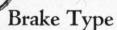
A smaller set — fewer wrenches — but more sizes and less duplication. Different sized openings on each end.

Contents — One each: 402B, 402C, 404B, 404C, 406B, and 406C.

Mechanics net price of 400 set in box .....\$7.25 Inleatheretteroll, \$7.95



CHROME VANADIUM-CHROMIUM PLATED





2537 — Openings, ½" on 22½° end, ½" on 60° end.

2538 — Openings,  $\frac{9}{16}$ " on  $22\frac{1}{2}$ ° end,  $\frac{1}{2}$ " on 60° end. Both above for use on LaSalle Cars.

2526-Openings, 5/8" on 221/2° end, 5/8" on 60° end. Used on all Lockhead Brakes.

 $2526A - Openings, \frac{9}{16}"$  on  $22\frac{1}{2}^{\circ}$  end,  $\frac{9}{16}"$  on  $60^{\circ}$  end.

 $2526B - Openings, \frac{11}{16}"$  on  $22\frac{1}{2}^{\circ}$  end,  $\frac{11}{16}"$  on  $60^{\circ}$  end.

All wrenches are  $6\frac{7}{4}$ " long, heads  $\frac{7}{32}$ " thick.

Mechanics net price each of 5 wrenches above....\$1.00



2542—For Chevrolet Cars, 7½"
long, openings 5/8"-3/4", heads
372" thick.

Mechanics net price.....\$1.00





2534—For Chrysler Cars,  $3\frac{1}{16}''$  long 5%'' opening, heads  $\frac{7}{32}''$  thick.

Mechanics net price.....\$ .60

2536-For Studebaker Cars, 47/8'' long, 7/8'' opening, heads  $\frac{7}{3/2}''$  thick.

Mechanics net price.....\$ .85



2539—For All Bendix Brakes.

7" long, opening small end

½"-½", large end ¾"; heads

½" thick.

Mechanics net price.....\$1.20



2541-For Studebaker Cars, 10" long, 7/8" opening, heads 58" thick.

Mechanics net price.....\$1.60

2535—For Dodge Cars, 9" long, 7/8" opening, heads 18" thick. Mechanics net price.....\$1.00

## No. 35 Brake Set

For the Brake Service Station. Enables mechanics to make speedy and efficient brake adjustment on any car. Set contains one each: Nos. 2534, 2536, 2539, 2535, 2541, 2542, 2537, 2538, and 2526.

Mechanics net price of the No. 35 Set. In box .....\$8.30

In leatherette roll .....\$9.20





#### For Model "T" Fords

#### Flywheel Cap Screw Wrench

#### Connecting Rod Wrench

#### Valve Grinders

#### General Usage Wrench

#### Transmission Band Wrenches

#### Connecting Rod Wrench

#### Fly Wheel Cap Screw Wrench

#### Generator Wrench

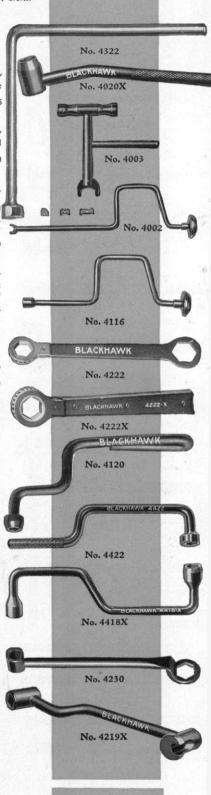
No. 4418X Dia. handle ½"."
Socket sizes ½" and 5%". For Ford Generator head bolts and carburetor flange shanks.
Price, each \$.65

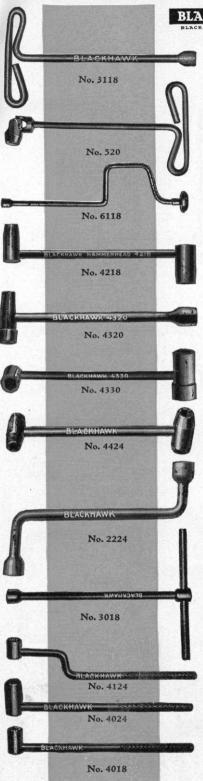
#### Main Bearing Wrench

#### Spark Plug and Cylinder Head Wrench

No. 4230 Dia. handle \$\frac{9}{16}" - \frac{5}{8}"\$
For cylinder head cap screws and spark plugs on Ford cars and trucks.

Price, each ........\$.65





# BLACKHAWK



#### MILWAUKEE

#### Wrenches for Models A and T Fords

Tee Wrenches

No. 3118 Dia. handle ½"-length 12" - ½" hex. socket-fits Ford crank case bolts, engine

hase bolts, etc.

No. 3120 Dia. handle ½"-length
12" - 5%" hex. socketfor cylinder head bolts, etc. \$ .50 Price, each ..

#### Universal Joint Tee

No. 520 Dia. handle 1/2" - length 12"-5%" socket. For connecting rods, cylinder head, etc. Price, each ...

#### Standard Speeders

No. 6118 Dia. handle 1/2"-length 193/6" - 1/6" hex. socket -used especially for engine base

No. 6120 Dia. handle ½"-length 1936"-36" hex. socket for use on cylinder head bolts. Price, each \$\frac{1}{2}\$.70

#### Long Speeders

#### Cylinder Head Bolt Wrench

No. 4320 Dia. handle 1/2". Sockets

Price, each Spindle and Radius Rod Wrench

No. 4218 Dia. handle  $\frac{\rho_0}{16}$ " -  $\frac{\rho_0}{16}$ " Used on main bearing nuts, differential case stud nuts, etc.

#### Wrenches for General Use

These wrenches used on front spring perch, front radius rod, etc.

No. 4330 Dia. handle 5%". Hex. Price, each \$85

No. 4424 Dia. handle 36". Hex. \$85

No. 4424 Sockets ½" - 16" - 16" - 16"

5/8" - 3/4". Price, each ...... .....\$ .75

#### Tire Carrier Wrench

No. 2224 Dia. handle 5/8" - 7/8" No. 2224 Dia. handle 5/8" - 7/8" Fits steering knuckle arm, etc. Price, each

#### Main Bearing Wrenches

No. 3018 Dia. handle 5%" - 16" center main bearing with motor in car—and front bearing with motor removed. Price, each ..

No. 4124 Dia. handle 18 " - 15"

No. 4ir Dia. handle 18 " - 15"

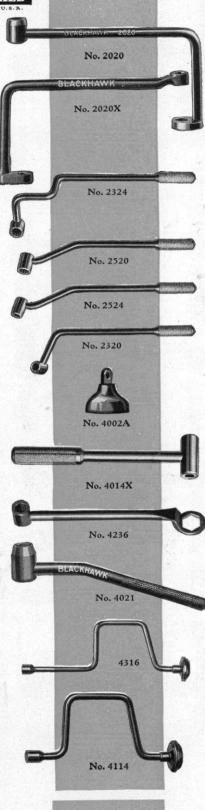
Takes up rear

main bearing bolt without removing motor from car. Price, each \$ .75

Price, each \$.75

No. 4018 Dia. handle %" - 14"
front and center main bearing bolts.
Price, each Price, each .....







# Wrenches for Chevrolet Offsets

HAMMER HEAD TYPE

			Dia.	
No.	Hex. Soskets	Length	Handle	Price
1416	7 "-1/2"	6"	7 "	\$ .65
1618	1/2"-16"	63/4"	1/2"	.65
1820	3"-5/8"	71/2"	1/2"	.75
2422	3/4"-11"	91/4"	16"	.85
2830	7/8"-18"	103/4"	5/8"	1.05
3432	1"-116"	121/4"	5/8"	1.15
3640	11/8"11/4"	13"	15"	1.25
144	1/2"-16"-5/8"	10"	1/2"	.70
4218	16"-3/4"	10"	10"	.70
4320	1/2"-5/8"-5/8"	10"	1/2"	.60
4330	11 "-7/8"-15"	121/2	" 5/8"	.85
4424	1/2"-18"-5/8"-	3/4" 101/	16"	.75

#### Main Bearing Wrenches

No. 2775 For Chevrolet six main bearing cap screws.

Sockets, 5%" and 34" double hexagon. Price, each

No. 4928 Dia. handle 5%". Box hickness for front main bearing bolts. Socket end fits center and rear main bearing bolts. 4" hex. socket. For 1923 and earlier models. Price, each

No. 4926 18" hex. socket. For 1924 and later models.

Price, each \$1.05

Price, each ...

#### Universal-Joint Wrenches

.\$ .50 Price, each ....

#### General Utility Wrenches

No. 2718 Socket size fa" double hexagon. For connecting rod bolt nuts, main bearings, cam shaft lock plate cap screw, cylinder cover stud nuts, etc. head valve

Price, each \$1.40

No. 2720 Socket size \( \frac{5}{6}'' \) double hexagon. For head lamp cap screws, front and rear spring clip nuts, motor support (front) cap screw, (rear) bracket bolt nut.

Price, each \$1.50

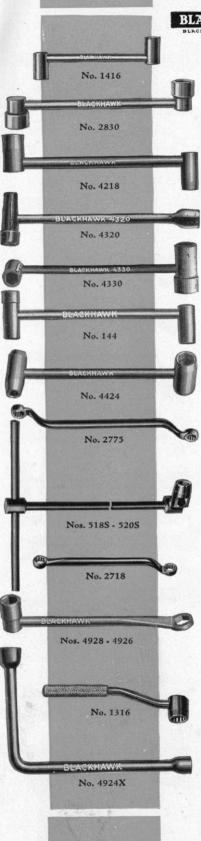
No. 2724 Socket size 3/4" double hexagon. Handy for cylinder head cap screws, front axle 

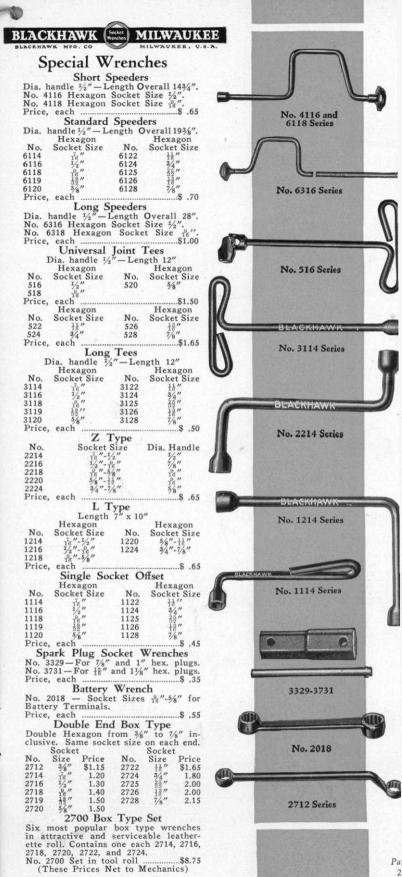
Price, each ..... ..\$ .80

#### Manifold Wrench

#### Starting Motor Wrench

No. 520S Dia. shank 5%", length 12", - 5/6" hex. socket. Dia. sliding bar 26", length 10". To remove starting motor cap screws. Price, each .. ...\$1.85 (These Prices Net to Mechanics)







#### Standard Rim Wrenches

No. 5220 Series In expensive, these rim wrenches are just the thing for average work.

No. 5220 5222 5224 5226 5228 Size 5/8" 118" 3/4" 118" 7/8"

Price, each .....\$ .35

No. 5224B 3/4" socket, 15/8" Deep Rim Wrench.

Price, each .....\$ .55

No. 5020 Series Same as Series less center grip.

No. 5020 5022 5024 5026 5028 Size 5/8" 116" 3/4" 118" 7/8"

Price, each .....\$ .50

No. 5120 Series The speed-boy with revolving grips at center and end. Length overall 16½"—sweep 4½".

No. 5120 5122 5124 5126 5128 Size 5/8" 118" 3/4" 118" 7/8"

Price, each .....\$ .65

#### Heavy Duty Rim Wrenches

No. 5320 Series These serim tools have extra deep socket with heavy walls. Extra heavy 5½ diameter handle with 5½ sweep. The knuckle-saver for Heavy Duty Tire Service.

No. 5320 5322 5324 5326 5328 5330 Hex. Size 5%" 11 34" 138" 78" 18"

Price, each .....\$ .75

#### Rim Wrench for Model "AA" Ford Trucks

This tool is same in appearance as 5300 Series with  $\frac{3}{4}$ " dia. handle. Has 8" sweep—socket  $\frac{11}{8}$ " Hex,  $\frac{15}{8}$ " deep.

No. 5336 .....\$1.05

		BL7
	No. 5220 Series	
<u> </u>	No. 5020 Series	
	No. 5120 Series	
	No. 5320 Series	
Page	No. 5336 Series	



#### Universal Rim Wrenches

No. 5104 This heavy duty service tool has quadruple drop-forged sockets. Sockets revolve in patented head—locked securely in place by simply snapping wrench head back on handle end. Desired socket in place instantly. Can be used for leverage as well as speed—built to stand severe strain. Socket sizes 5/8", 118", 3/4", 7/8", hexagon.

No. 5104 .....\$2.85

#### Universal Cross-type Wrenches

No. 5204X The master of all rim nut jobs. Equipped with extra deep sockets to get both nuts on tire carriers. Will handle any rim nut job whether wood, disc, or wire wheels. Special overall length of 14½" gives all the clearance needed. Diameter of handle 5½"—Depth of sockets 15½". Socket sizes 5½", ½", ¾", ½" hexagon.

No. 5204X .....\$2.15

No. 5204 Same in appearance as 5204X—but has shorter arms. Overall length of 12½".

No. 5204 .....\$2.00

#### Universal Ford Rim Wrench

No. 5404X Takes care of rim nut jobs on every Ford put out — Models "T", "A", and "AA" trucks. Equipped with four Hexagon sockets 5/8", 11/8", 11/8".

The 5%" socket for old model "T". The ½" socket for late model "T" and early model "A". The ½" socket for late model "A". The ½" socket for model "AA" truck wheels. Dia. of handle 5%" on three arms—3¼" on arm with ½" socket. Overall length ½".

No. 5404X .....\$2.15





# Buy Where You See This Cabinet

The Cabinet pictured here invites you to use its service constantly.

It will be found in the best accessory, hardware and parts stores or in the larger repair shops and garages.

It stocks the most popular tools in the Quick Detachable line.

If you require anything which is not stocked in the Cabinet, the dealer will be glad to secure same from one of our distributing wholesalers.

A handy manual "Set for Every Car and Job"—which is a part of Blackhawk Cabinet Service, gives up-to-date data on the proper handles or sockets for every nut on popular cars and trucks.

Dealers Blackhawk Cabinets come in three sizes:

No. 10 with 234 pieces. List Price \$185.85.

No. 10A with 113 pieces. List Price \$102.70.

No. 20 with 94 pieces. List Price \$67.45.

Secure these from your Blackhawk jobber.

# Blackhawk Handy Guide For Mechanics

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Blackhawk Socket Wrenches
Save Your Knuckles,
Improve Your Work,
Speed Up The Job,
Increase Your Income.

Blackhawk-Armstrong Open End Wrenches

Are Longest and Strongest, Lighter and Brighter, Get In Tight Places, Fix Up Loose Places.

Buy These Wrenches
From Your Friends—
The Established Dealers.

These Dealers Will
Serve You Promptly,
Make Good Any Trouble,
Save You Money.

Can You Ask More?

BLACKHAWK MFG. CO.

Wrench Headquarters of
America

Milwaukee, Wis., U. S. A.

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